

## **PRINTING OPERATIONS**



## COMPLIANCE INSPECTION CHECKLIST

INSPECTION TYPE:	ANNUAL (INS1, INS2) RE-INSPECTION (FUI)	COMPLAINT/DISCOVER ARMS COMPLAINT NO:	· · · · ·		
AIRS ID#: 1030488 DA		ARRIVE: <u>10:30 a.m.</u>	DEPART: <u>11:15 a.m.</u>		
FACILITY LOCATION OWNER/AUTHORIZE CONTACT NAME:	N: 6801 114TH AVE N  LARGO 33773-6134  ED REPRESENTATIVE: DOU	UGLAS MINKEL <b>PHONE</b> : <b>PHONE</b> :	: (727)544-0767 :		
ENTITLEMENT PERIO	<b>OD:</b> 7/5/2008 / 7/5/2013 (effective date) (end date)				
PART I: INSPECTION COMPLIANCE STATUS (check ✓ only one box)  ☑ IN COMPLIANCE ☐ MINOR Non-COMPLIANCE ☐ SIGNIFICANT Non-COMPLIANCE					
CATEGORICAL & C  1. Is the facility subjection of cleaning solver (II)only heatset cleaning solver (II)only digital processed inks, cleaning solver (IV)only screen based inks, cleaning solver (IV)only waterlines and use leaning solver (IV)only waterlines and use leaning solver (IV)only solver (IV)	conditional EXEMPTION ect to any unit-specific applicable use less than 667 gallons of mater e twelve (12) months?; operate:  t offset lithographic printing line et & fountain solution additives in eatset offset lithographic printin livent and fountain solution additi printing lines and use less than 2 tions and other solvent-containing or letterpress printing lines and ean-up solutions and other solven based or ultraviolet-cured-mate ess than 80,000 pounds, combine utive twelve (12) months?; or t-based material flexographic of s, combined, of inks, dilution solve itive twelve (12) months? Y REQUIREMENTS – Rule 62	nes and use less than 20,000 pour in any consecutive twelve (12) ring lines and use less than 2,850 gallons, combined, of solving materials in any consecutive twelve (2,425 gallons, combined, of solving materials in any consecutive twelve (12) ring the solving materials in any consecutive twelve (2,425 gallons, combined, of solving materials in any consecutive twelved use less than 2,850 gallons contactontaining materials in any contactor in the containing materials in any contactor in the	inds combined, of ink, months?;		
(check <b>appropria</b>	ite box(es))				

1 of 4 Revised 09/14/07

GENERIC EMISSIONS UNIT EXEMPTION CRITERIA – Rule 62-210.300 (3) (b)1., F.A.C.  1. Is the facility subject to any unit-specific applicable requirement?;	Yes       No       N/A         Yes       No       N/A
PART III: AIR GENERAL PERMITS – Rule 62-210.310, F.A.C.	
(check <b>☑</b> appropriate box(es))	
GENERAL PROCEDURES - Determination of Eligibility - Rule 62-210.310(2)(a)1. and 2., F.A	C.
1. Does this facility emit or have the potential to emit:	
a) ten (10) tons per year or more of any hazardous air pollutant?;	☐Yes ☐ No ☐ N/A
b) twenty-five (25) tons per year or more of any combination of hazardous air pollutants?; or-	☐Yes ☐ No ☐ N/A☐Yes ☐ No ☐ N/A
<ul><li>c) one hundred (100) tons per year or more of any other regulated air pollutant?</li><li>2. Has this facility:</li></ul>	∐Yes ⊠ No ∐ N/A
a) been collocated with, or relocated to such a facility as described in question #1. a), b), or	
c) above?;	□Yes ⊠ No □ N/A
b) created such a facility in combination with any other collocated facilities, emission units, or	
pollutant-emitting activities, including any such facility, emission unit, or activity that is othe	
exempt from air permitting?	☐ Yes ☐ NO ☐ N/A
a) any emission units or activities not covered by the applicable air general permit with the exce	ption
of units and activities that are exempt from permitting pursuant to subsection Rule 62-210.30	
or Rule 62-4.040, F.A.C.?;	□Yes ⊠ No □ N/A
b) any emission units or activities authorized by another air general permit where such other air	
general permit and the air general permit of interest specifically allow the use of one another at the same facility?	□Yes ⊠ No □ N/A
at the same racinty.	
<u>GENERAL PROCEDURES - Initial Registration/Re-registration</u> - Rule 62-210.310(2)(b), F.A.	.C.
1. Has the owner or operator of this facility completed and submitted the proper registration form to	
Department for the specific air general permit to be used?;	<ul><li>✓Yes ☐ No ☐ N/A</li><li>✓Yes ☐ No ☐ N/A</li></ul>
3. Has there been a change of ownership of all or part of the facility?;	Yes No No N/A
4. Have there been any new administrative, construction, modification, or equipment changes that i	
a re-registration?	□Yes ⊠ No □ N/A
PART III: AIR GENERAL PERMITS - Rule 62-210.310, F.A.C. (continued)	
(check ☑ appropriate box(es))	
GENERAL CONDITIONS - Rule 62-210.310(3), F.A.C.	
1. Does the air general permit registration form contain all current information regarding the	
facility?;	
2. Has the owner or operator allowed the circumvention of any air pollution control device, or allow	ved
the emission of air pollutants without the proper operation of all applicable air pollution control devices?;	DVag D Na D NI/A
3. Does the owner or operator:	LIES MINO MIN/A
a) maintain the authorized facility in good condition?;	⊠Yes □ No □ N/A
b) ensure that the facility maintains its eligibility to use the air general permit and complies with	

2 of 4 Revised 09/14/07

	terms and conditions of the air general permit?;
4.	Has the owner or operator allowed you, as the duly authorized representative of the Department, access
	to the facility at reasonable times to inspect and test and to determine compliance with the air general
	permit and Department rules?
D. 1 = =	W. ODEOUTIC COMPANY (ODED A MINICIPE CONTINUE OF THE CONTINUE
	IV: <u>SPECIFIC CONTROL/OPERATING/RECORDKEEPING CRITERIA</u> – Rule 62-210.310(4)(f), F.A.C.
(cl	heck <b>☑</b> appropriate box(es))
	PECIFIC CONDITIONAL EXEMPTION REQUIREMENTS FROM TITLE V AIR PERMITTING
	Does the facility have any other air general permits?;
2.	Is this printing operation subject to any unit-specific applicable requirement?; $\square$ Yes $\square$ No $\square$ N/A
Γ	Answer questions 3. a), b), & c), and 4. below if the facility uses the <u>mass balance approach</u> to calculate emissions.  If the <u>materials usage limitation approach</u> is used, skip questions 3. and 4. below and proceed to question 5.
∎ M	ass Balance Approach
<u> </u>	
3.	Does the facility emit:
	a)eighty (80) tons or more of VOC's?;
	b)eight (8) tons or more of any individual HAP?;
	c)or twenty (20) tons or more of any combination of HAP's in any consecutive twelve (12) months?;   Yes No N/A
4.	Does the facility rely upon add-on controls to meet any of the above limitations in a), b), or c)?;
<u>M</u>	aterials Usage Limitation Approach
5.	In any consecutive twelve (12) months, does the facility use less than:
	a)thirteen hundred and thirty-three (1,333) gallons of materials containing hazardous air
	pollutants (HAP's)?;
an	d (choose only one category below, I thru VI, or VII).
	IOperate only <u>heatset offset lithographic printing</u> lines and use less than 100,000 pounds of ink,
	cleaning solvent, and fountain solution additives combined?;
	IIOperate only <u>non-heatset offset lithographic printing</u> lines and use less than 14,250 gallons of
	cleaning solvent and fountain solution additives combined?;  Yes No N/A
	IIIOperate only <u>digital printing</u> lines and use less than 12,100 gallons of solvent based inks, clean-up
	solutions and other solvent-containing materials combined?;
	inks, clean-up solutions and other solvent-containing materials combined?;   Yes No N/A
	, 1
	IV: <u>SPECIFIC</u> <u>CONTROL/OPERATING/RECORDKEEPING CRITERIA</u> – Rule 62-210.310(4)(f), F.A.C.
(cl	heck <b>☑</b> appropriate box(es))
SI	PECIFIC CONDITIONAL EXEMPTION REQUIREMENTS FROM TITLE V AIR PERMITTING (continued)
	V Operate only water-based or ultraviolet-cured material flexographic or rotogravure printing lines
	and use less than 400,000 pounds of water-based inks, coatings and adhesives, combined?;   Yes   No  N/A
	VIOperate only solvent-based material flexographic or rotogravure printing lines and use less
	than 100,000 pounds of inks, dilution solvents, coatings, cleaning solutions and adhesives, combined?;
	or;
	VII Operate any combination of heatset lithographic, non-heatset lithographic, digital, screen or letterpress,
	rotogravure or flexographic printing lines and use no more than the most stringent of the material usage limitations
	contained in sub-sub-subparagraphs 62-210.310(4)(f)2.b.(I) through (VI), F.A.C., for the type of printing lines at the
	facility. For purposes of determining which limit is the most stringent, the pounds of materials used for heatset offset
	lithographic lines and flexographic lines shall be converted to the equivalent gallons by dividing by 8.5 pounds per
	gallon and shall be compared with the limits for non-heatset offset lithographic, digital, screen and letterpress lines, as
	applicable, for the type of printing lines at the facility. The most stringent limit shall apply to the total of all solvent-containing material used?;

3 of 4 Revised 09/14/07

(Refer to the chart & information below to identify the Printing Process combination(s) and to determine the most stringent limit for the combination(s) chosen.)

PRINTING PROCESS		INDIVIDUAL PROCESS LIMITS (IPL)	STRINGENT LIMITS FOR COMBINATIONS (SLC)  (SLC = IPL* ÷ 8.5 lbs/gal.**)
#1	Heatset Offset Lithographic	100,000 lbs.*	11,765 gals.**
#2	Non-heatset Offset Lithographic	14,250 gals.	14,250 gals
#3	Digital	12,100 gals.	12,100 gals.
#4	Screen or Letterpress	14,250 gals.	14,250 gals
#5	Water-based or UV cured Rotogravure or Flexographic	400,000 lbs.*	47,059 gals.**
#6	Solvent-based Rotogravure or Flexographic	100,000 lbs*	11,765 gals**

(<u>Example</u>: If you were a printer and your combination printing processes included both <u>Printing Process</u> numbers **two** (2) and **five** (5), then the most stringent limit shall apply to the total of all solvent-containing material used. In this example, the individual <u>Stringent Limit for Combinations</u> (<u>SLC</u>) for each process is 14,250 gals. and 47,059 gals., respectively. Therefore, the most stringent limit for this combination would be 14, 250 gals.)

an objectionable odor? (Rule 62.296.320(2), F.A.C.)	<u> </u>	□Yes ⊠ No □ N
Jeff Morris	1/15/09	
Inspector's Name (Please Print)	Date of Inspection	
	1/15/10	
Inspector's Signature	Approximate Date of Next Ins	spection

6. Does the facility cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to

**COMMENTS:** AQD performed the inspection on 1/15/09. The VOC emissions rolling avg = 7.855 tons/yr, Total HAPs = 0.830 tons/yr, Individual HAP = 0.323 tons/yr. The emission limits are 80 tons/yr total VOC, 20 tons/yr total HAP, 8 tons/yr individual HAP. Records are appended to the file.[jm]